
Overview of a Cryogenic Capable Pressure Vessel for a (L)H₂ Fueled Toyota Prius

Ryan Shelby
University of California at Berkeley

Supervisor: Jeffery Haslam Mentor: Salvador Aceves
Technology Resources Engineering Division
Engineering Technology Directorate

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Agenda

- Introduction
- Background
- Methodology
- Thermodynamic Analysis
- Results
- Demonstration
- Future Plans
- Boulders or Pebbles
- Q/A?



Introduction: Ryan Shelby

- Home: Alabama
- University: University of California at Berkeley
- Department: Mechanical Engineering
- Status: Second year Grad Student
- Focus area: hydrogen storage, strategic product design, energy related user needs analysis



Introduction: US 2005 Carbon Dioxide Emissions

- **84%** of total US greenhouse gas emissions came from carbon dioxide emissions
- **33%** of U.S. energy-related carbon dioxide emissions in '05 came from Transportation

• US 2005 Emissions: (Million Metric Tons)	Carbon dioxide 6,008.6	Carbon 1,638.7
• Transportation Sector: (Million Metric Tons)	Carbon dioxide 1,958.6	Carbon 534.2

Source: <http://www.eia.doe.gov/oiaf/1605/archive/gg06rpt/summary/carbon.html>



Introduction: Why Hydrogen?

- Hydrogen, like electricity, is an energy carrier; it is not an energy source.
- 19.6 lbs -- amount of carbon dioxide emitted from burning 1 gallon of gasoline in a car
- 1 kg of hydrogen has the same energy content of 1 gallon of gasoline.
- Heat and water -- the emissions from burning 1 kg of hydrogen in a car
- Hydrogen issues: production, distribution, and storage



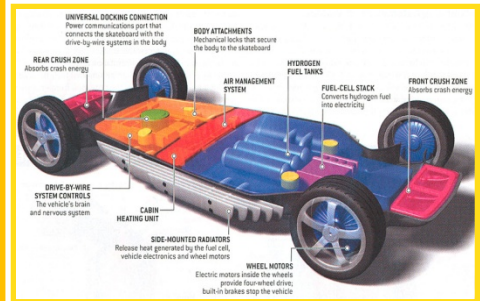
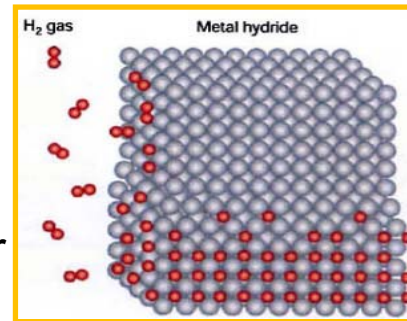
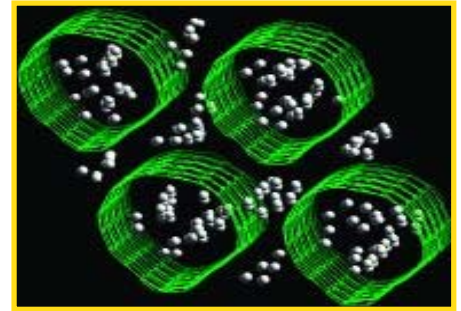
Background: DOE Storage Goals

Storage Parameter	Units			
		2007	2010	2015
Gravimetric Capacity	kWh/kg	1.5	2	3
	(wt.% hydrogen)	(4.50%)	(6%)	(9%)
Volumetric Capacity	kWh/L	1.2	1.5	2.7
	(kg H ₂ /L)	(0.04%)	(0.045)	(0.081)
Storage system cost	\$/kWh net	6	4	2
	(\$/kg H ₂)	(200)	(133)	(67)



Background: H₂ Storage Options

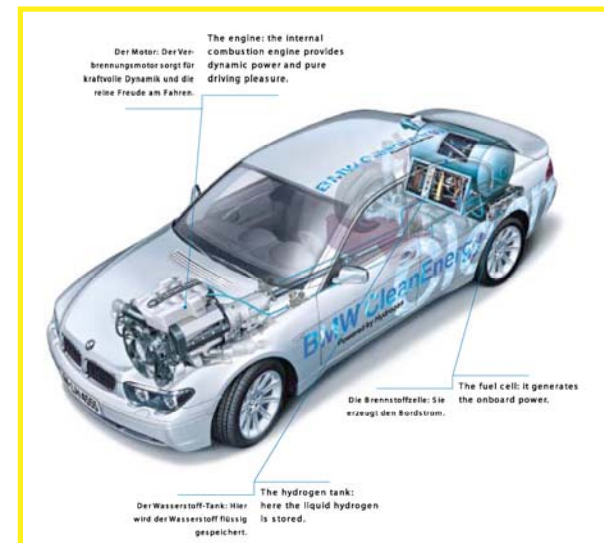
- There are four automotive H₂ storage technologies:
 - compressed gas,
 - metal hydride materials,
 - carbon-based materials, and
 - cryogenic liquid.
-
- Each technology has its limitation: weight, volume, evaporation losses, or adsorption thermodynamics



Background: BMW H₂ Storage Research



- BMW's research efforts into vehicular hydrogen storage has resulted in 7 generations of prototyped (L)H₂ cars.



Background: LLNL's H₂ Storage Research History



2001: DOT/ISO cryogenic drop and bonfire tests

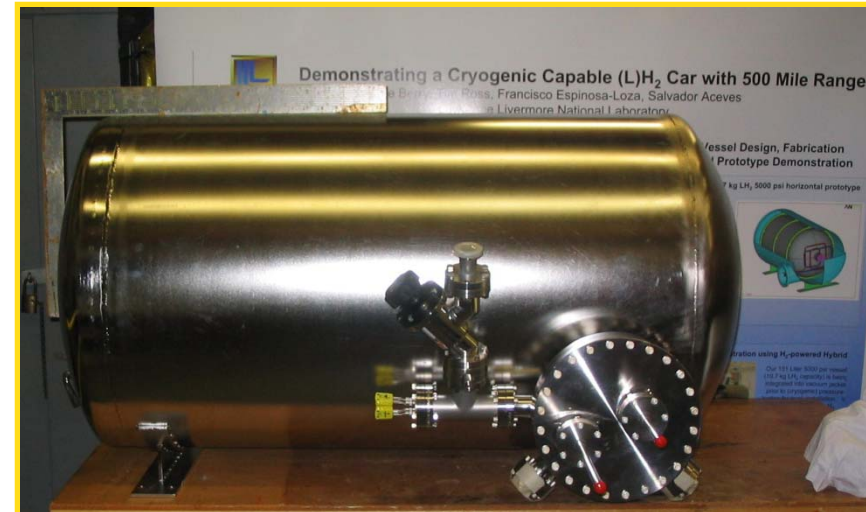


2003: Demonstration



Background: LLNL's Recent H₂ Storage Research

- LLNL's cryogenic capable pressure vessel (CCPV) can store
 - (L)H₂,
 - compressed gaseous H₂,
 - compressed gaseous H₂ at 80K.
-
- CCPV Advantages: long range, compact, elimination of (L)H₂ evaporation, and flexible refueling options.





Methodology: Cryogenic Dormancy Test

- A cryogenic dormancy test of the 151 liter CCPV was performed using (L)N₂ as a surrogate for (L)H₂.
- From the test, equations were generated that describe the vessel's measured pressure and temperature over time.
- Utilizing those equations, a thermodynamic model of the CCPV was created to simulate the test results.
- This model estimates the total heat transferred to the vessel due to both radiation and conduction





Thermodynamic Analysis: Heat leak equations

- The change in temperature of the CCPV was derived in terms of radiation (Q_r), conduction (Q_c), and thermal mass.
- Heat added equations:

$$Radiation(Q_r) = \frac{[\varepsilon \sigma A (T_{outside}^4 - T_{CCPV}^4(t))]}{[1 + insulationlayers]} \quad Conduction(Q_c) = \frac{[kA(T_{outside} - T_{CCPV}(t))]}{\Delta x}$$

- Thermal mass equation:

$$Thermalmass = [m_{Al} C_{v_{Al}}(t) + m_{Carbon} C_{v_{Carbon}}(t) + m_{LN_2} C_{v_{LN_2}}(t)]$$

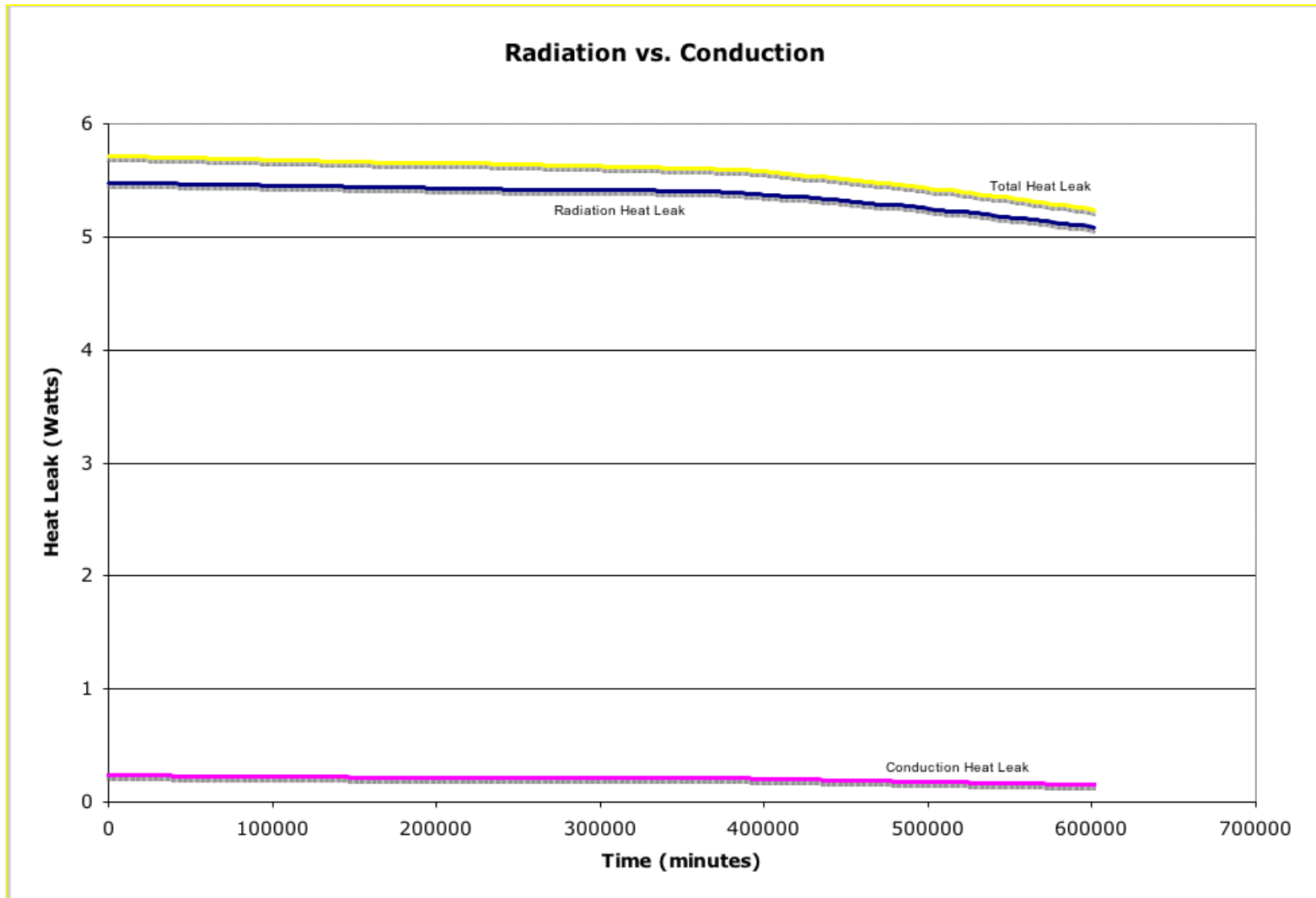
- Change in temperature:

$$Temperature(\Delta T) = \frac{(Q_r + 2Q_c)}{[m_{Al} C_{v_{Al}}(t) + m_{Carbon} C_{v_{Carbon}}(t) + m_{LN_2} C_{v_{LN_2}}(t)]}$$

Heat conducts through both the liquid and gas fill pipe



Results: Heat transfer comparison





Results of Thermodynamic Analysis

- The temperature generated from the simulation are comparable to the experimental data.
- Radiation is responsible for ~90% of the heat transfer in to the CCPV.
- The average amount of heat transferred into the CCPV during the dormancy test was 5.5 Watts.



Hydrogen Record

- A 653 mile range was obtained using the liquid hydrogen fueled Toyota Prius in January 2007.
- Prius was driven at low speeds and low driving conditions
- Under normal conditions, ~500 mile range is expected





Future Plans

- Create a heat transfer model that will better predict the conversion of the liquid hydrogen to gaseous hydrogen.
- Further refine the design in order to place cryogenic capable pressure vessel (CCPV) under the vehicle
- New design will store 6 kg of H₂; the vehicle will achieve a minimum 300 mile range
- Conduct a user needs analysis to determine the feasibility of a modular hydrogen storage system and its tradeoffs.

Boulders or Pebbles in the River?



- Climate change is a run away train
- It is all our fault
- There is not much we can do about



- Carbon dioxide forms approximately 0.04% of the Earth atmosphere
- Our impact on the environment is negligible
- We don't need to worry climate change



Boulders or Pebbles in the River?

- Climate change is naturally occurring process
- However, human activities contribute to climate change
- Climate change is manageable
- We have the technologies (PHEVs, EVs, FCVs) to address this issue
- One can't force people to change habits
- Engineers must provide tools that will enable people to change



Q/A?

